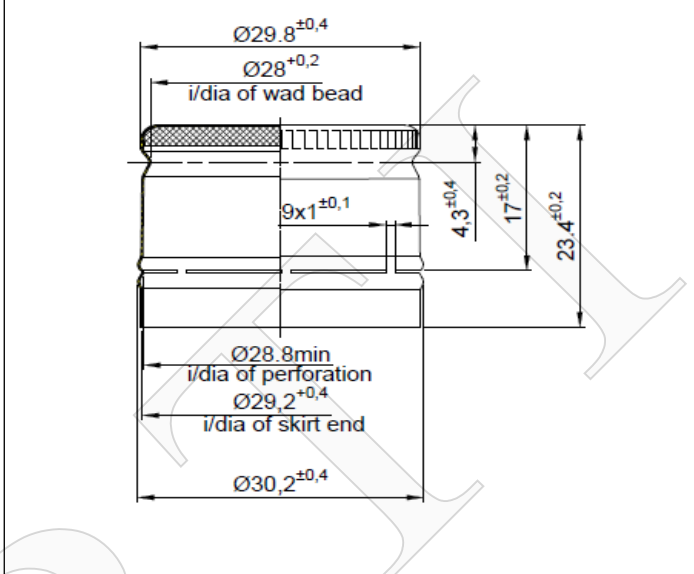


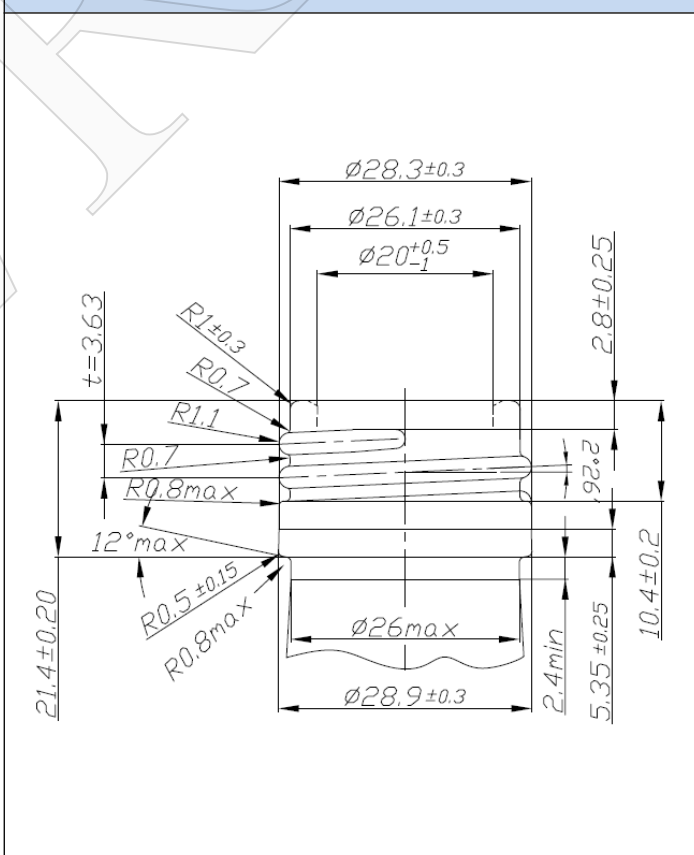
Product:		
1. Shell material		
Al composition	8011A	
Al condition	H14	
Tensile strength R _m , MPa	110-150	
Elongation A50, % min	≥ 3	
Anisotropy, % max	≤ 2	
Material thickness, mm	0,20±0,01	
Note: Mechanical properties after a simulated solving treatment		
2. Lacquers and inks		
Internal lacquer type	Polyester	
External lacquer type	Polyester/Mod. polyester	
External inks type	Alkyd	
3. Liner		
	Liner dimensions, mm	
	diameter	thickness
SARANEX*	Ø28,7	2,0
Note: Tolerances for liners are ±0,2 mm for thickness and diameter.		
Note: The liner depends on the application or on the customer's requirement. *Relevant for wine.		
4. Recommended application details (Glass) – for PET bottles adjust according to the bottle manufacturers specification:		
Head pressure force (for wine), N	1800-2000	
Thread roller pressure force (for wine), N	80-120	
Under-tuck roller pressure force (for wine), N	80-120	
Note: These values are starting values and can be varied according to the results to be achieved.		
5. Capping tray dimensions		
Redraw depth, mm	1,9±0,3	
Internal bore, mm	27,5	
6. Typical removal torque (dry neck finish):		
Bridges breaking torque, lbs in (Nm)	7,0-14,0 (0,786-1,572)	
Over torque, lbs in (Nm)	≥14,0 (≥1,572)	
Note: Removal torques depend on the different applications, the type of the bottle neck finish, the quality of the glass etc.		
7. Packaging specification		
Quantity, pcs	3 000	
Box dimensions – external, mm	600×400×360	
Cardboard type	Corrugated five layer cardboard	
Polyethylene sack	MDPE – non-toxic, anti-static <100 ppm Pb, Cd, Hg, Cr ⁺⁶	
Adhesive strip (Scotch)	48 mm	
Product identification	Labeling	
Pallet type – Euro pallet	Dimensions 1200×800×* * The overall height of the pallet may vary according to the customer's requirements	
Outside packing	Stretch wrapped	
Pallet identification	Labeling	

Pilfer – Proof HSC 30×24 BVS

9. Closure drawing: Drawing ID – 30×24 BVS_124



10. Relevant bottle neck finish drawing: BVS 30H (CE.T.I.E. GME 30.13)



8. Storage and usage

The closures shall be stored in well-ventilated area, away from direct sunlight, strong vapors and odors at temperatures 5°C – 30°C for the period of 2 (two) years after the date of production. The closures should be sold following the principle “first to come-first to go” (FIFO). Pallets should not be double stacked.

